

STARTRITE® MTC

Quality – in every respect



**Increased
Productivity**

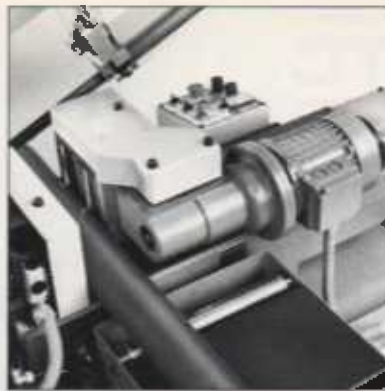
**High
Reliability**

HB250A

Where completely automatic sawing is the requirement the model HB250A provides the solution.

This 250mm diameter capacity machine with its industrial electronic variable speed control, combines productivity with precision sawing.

**Low
Maintenance**



Control Panel

A conveniently positioned, clearly marked durable control panel enables all settings to be easily made, and provides automatic and manual operating modes.

Infeed Roller Table

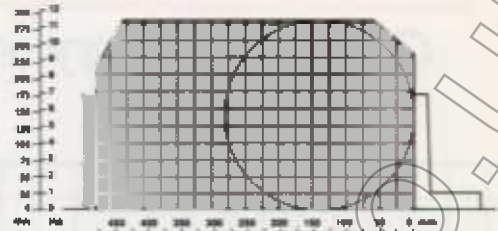
The standard infeed roller table ensures that the bar stock is properly supported for automatic sawing.

Vice

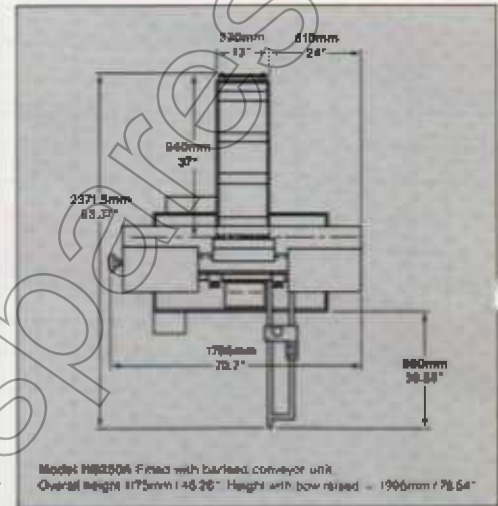
The powerful roller feed vice jaws enable the material to be handled and fed automatically.

End Stop Assembly

The automatic swing away stop allows the billet to fall clear of the sawing area.



Cutting Capacity At 90° Only



Model HB250A Fitted with barfeed conveyor unit
Overall height 1175mm (46.26\"/>

Features & Benefits

- Easy blade speed adjustment through a rugged industrial electronic drive unit, guaranteed for five years.
- Bar stock can be automatically cut to predetermined lengths from 5mm to 610mm and the number of pieces can be preset.
- Heavy cast iron bed and proven construction ensures consistency of cut.
- One year warranty cover (except electronic vari-speed drive).

Other models are available together with an extensive range of vertical bandsaws, cut off saws and drills.

Startrite are also UK agents for Friggi - larger capacity bandsaws and EFI-heavy duty drilling machines.

A blade service is provided to suit your needs. For best results use Startrite Supaflex blades.

Professional after-sales service is provided by fully trained and qualified engineers.

For details on any of the products or services offered, contact or visit us now.

Model Number	HB250A		Standard Equipment
Drive Motor 3Ph	kw hp	1.5 2.0	<ul style="list-style-type: none"> • Totally enclosed 1.5kW (2HP) blade drive motor electronic variable blade speed control. • Hydraulic pump motor 0.19kW (0.25HP). • Material feed motor 0.19kW (0.25HP). • 110V control circuit with low voltage and overload protection. • Electronic preset work piece counter. • Flushing hose. • Infeed roller stock table. • Swing away stock stop assembly. • M2 bi-metal blade. • Operating manual and tool kit.
Coolant Motor 3Ph	watt hp	7 0.09	
Hydraulic Motor	kw hp	0.19 0.25	
Material Feed Motor	kw hp	0.19 0.25	
Material Feed Rate	m/min ft/min	3.6 12	
Stock Stop Adjustment	mm (ins)	Min Max 5 610 0.2 24	
Blade Speed Range	m/min ft/min	13 to 92 43 to 300	
Blade Size	mm ins	3632 x 25 x 0.9 143 x 1 x 0.035	
SUPAFLEX Blades		CARBON BI-METAL M2 BI-METAL M42	
Bed Height	mm (ins)	707 (28)	
Total Height	mm (ins)	1177 (47)	
Total Width			
(inc infeed table)	mm (ins)	2375 (93.5)	
Total Length	mm (ins)	1757 (70)	
Net Weight	kg lbs	490 (1088)	
Coolant Tank Capacity		25l Simp.gal	
Recommended Coolant		Available in 11 or 5 litre containers	
STARCOOL 208			
			Optional Equipment
			<ul style="list-style-type: none"> • Adjustable stock stand with roller • Material feed off support (for semi-auto operation). • Butt welder for bandsaw blades.

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THE 600 GROUP